EVERY YEAR

Clean and oil the driving mechanism at the top and bottom of the machine.

Lubricating Top of Machine

1. Rotate hand wheel to bring take-up lever to a low point and remove top cover of machine. See previous page for instructions.
2. Apply a drop of oil to each place shown.
3. Replace top cover.

Lubricating Bottom of Machine

1. Disconnect machine plug from electrical receptacle at right end of machine. If your machine is a portable, remove the carrying case base (as instructed below).
2. Tilt machine back and remove screw in center of bottom cover. Pull cover straight up (parallel to machine bed) to remove.
3. Clean out lint and dust and apply SINGER oil.
4. Replace bottom cover by positioning slots in cover over the bed cushion pins at four corners of machine. Push down on cover to snap it into place.
5. Replace and tighten retaining screw.

Removing and Replacing Carrying Case Base

1. Disconnect machine plug from electrical receptacle at right end of machine.
2. Turn machine over on its back and remove screws and washers from each end of base. Set machine and base upright and lift machine up and out of base.
3. Replace machine in base after bottom cover has been attached. Turn machine and base over together to replace washers and screws on underside. Tighten screws.

SPECIAL CARE

Every few years and before or after extended periods of either use or inactivity, clean and lubricate all moving or rotating machine connections to ensure freedom of movement and to protect metal parts.