Procedure

With Fashion Disc 0 inserted, set needle position selector at L and stitch width selector on setting desired for side stitching of buttonhole. Place work under needle, aligning center marking of buttonhole with center score line of the special purpose presser foot.

Side stitching: Position needle in fabric at point A. Lower foot and stitch to end of marking. Leave needle in fabric at point B. Raise foot and pivot work on needle. Lower foot. Take one stitch without changing width setting, bringing work to point C.

Bar tack: Adjust stitch width selector for bar tacks and take at least six stitches. Stop at point D.

Side stitching: Readjust stitch width selector for side stitching. Complete work to point E. Leave needle in fabric.

Final bar tack: Adjust stitch width selector for bar tacks, and take at least six stitches *in reverse*, ending at point F.

Fastening stitch: To secure stitching, move stitch width selector to 1 and take three stitches. Remove work, draw threads to underside, fasten, and trim. Cut opening for button with sharp scissors.

Corded Bar-Tack Buttonholes

Soft threads used for embroidery and crocheting make suitable filler cords for raised buttonholes. A fine pearl cotton (size No. 8) or silk buttonhole twist is generally used.

To thread the special purpose foot, lead the end of the cord through the left eyelet guide. Draw the cord under the cross bar to the back of the foot.

Proceed with stitching as for plain bar-tack buttonholes, but just before making the final bar tack, cut the filler cord close to the eyelet guide. Complete the bar tack and fasten buttonhole stitching as usual. Carefully trim cord ends.

Eyelet Threaded for Corded Buttonholes