Procedure

1. Place garment under presser foot so that buttonhole position marking is centered.

2. Align center gauge line of buttonhole foot with center line of garment. The back gauge line of foot and end-of-buttonhole length marking will coincide, positioning your buttonhole correctly \( \frac{1}{4} \) inch beyond center line of the garment.

3. Lower the presser foot, and turn buttonhole dial to the right until setting 1 is engaged (audible click indicates engagement).

4. Start machine and let it complete step 1 of the buttonholing cycle, that is, stitching across the end and down left side of buttonhole. Stop machine when front gauge line on buttonhole foot reaches end-of-buttonhole guideline on garment.

5. Turn buttonhole dial to the right until setting 2 is engaged (starts to click).

6. Start machine and let it complete step 2 of the buttonholing cycle, that is, stitching across the end and up the right side of buttonhole. Stop machine when back gauge line on buttonhole foot is in line with the end-of-buttonhole guideline on garment. Take one or two stitches if necessary to overlap stitching at starting point. For a smooth, satiny appearance and greater durability, stitch around the buttonhole a second time by repeating the two-step dial sequence.

7. Remove work from machine, clip thread ends and cut button opening with sharp scissors.

When buttonholes are completed, move buttonhole lever to OFF before resetting the stitch length selector for regular sewing. Remember that the stitch length selector will remain locked as long as the buttonhole lever is engaged.

You do not have to move the buttonhole dial to the OFF position. It will rotate by itself to OFF during second-step stitching.