preparation

1. Attach chainstitch fittings.
   - Turn hand wheel toward you to raise take-up lever to its highest point.
   - Raise presser foot, open slide plate, and remove bobbin.
   - Unlock throat plate and remove.
   - Slide chainstitch throat plate into place from front. Lock it in REGULAR position.
   - Insert bobbin case cover in bobbin case. The finger-lift tab goes to the right. Close slide plate.
   - Open face plate and slip chainstitch thread guide into place. Close face plate.

2. Thread your machine in the usual way except pass thread from take-up lever through self-threading eyelet in the chainstitch thread guide.
   Soft, pliable threads of light and medium weight are most suitable for chainstitching. No. 50 mercerized cotton and "A" silk are recommended. Use these threads in a size 14 needle.

3. Adjust thread tension. Chainstitching requires approximately the same needle-thread tension as regular straight stitching, provided the same kind of thread is used. When the tension is correctly adjusted, the chain will be flat and smooth. Puckers in the fabric and pinched loops indicate too much tension; turn dial to a lower number. Large, irregular loops indicate too little tension; turn dial to a higher number.